

Work Order ID 72481

Tuesday, July 26, 2011 11:49:26 AM



Page 1

Item ID: D205-633-024

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli Access Step RH Extended High Gear (31")

Start Date: 7/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/29/2011 Req'd Qty: 1.00



Customer:

Reference: **REWORK**

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI9300

Rev B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD205-633-024 CHG001

M 11-07-28 (1)

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D205-633-024 B68700 ✓

ADD TO EACH KIT
1 X D2565-211 B
PER NCR 11-628

70200

P 4/17/28

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT. CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D205-633-024	Q/C	CHG001		
DESC.	Heli-Access-Step, RH	STC	SH96-57		
LOT	B68700	STC	SR00592/3NY		
MODEL	Bell 205/212/214/412	STC	SR00594NY		
MADE IN CANADA				02729-1	

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Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

11.07 28 ①

130

Packaging

0.00



Packaging

Memo

0.00

Packaging

REPACKAGE USING NEW B/N
NEW LABELS REQ'D
Identify and pack for shipping as per PPP D205-633-
024 Location: _____ PPP Rev: _____

CH6001

Cy/11/29 @

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/2/29

11-0729 @

Picklist Print

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Page 1

Work Order ID: 72481

Parent Item: D205-633-024

Parent Item Name: Heli Access Step RH Extended High Gear (31")

Start Date: 7/26/2011

Required Date: 7/29/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue Rev B dwg 07-11-19 DD verified by:EC lpp RevB
11.07.26 per NCR 11-628 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D205-633-024

Manufactured

No

Each

0.0000

1

Heli Access Step RH Extended High Gear (31")

D2565-211

Manufactured

No

Each

10.0000

1

Strut

Location

Loc Qty

Loc Code

ST253

10

70200

10

70200

68700

[Handwritten signature]

List Lots

Tuesday, July 26, 2011 10:59:32 AM

Page 1 of 1

Criteria : Item ID: d205-633-024 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D205-633-024 Heli Access Step RH Extended High Gear (31")	Main Warehouse FG070	68700	7/5/2011	1.0000	QC21	CHG001	
			Total:	1.0000			

72481



Non-Conformance Report		NCR 11-628		
Raised by: M. DELACROIX		Source: CUSTOMER COMPLAINT CAL - FIRE		
Non-Conforming Dept./Supplier: PRODUCTION ENG.		Sheet No. ____ of ____		
Product/Service: D205-633-023/-024		Date: MAY 27, 2011		
		Priority: HIGH LOW		
Area of Standard: QSI	Section A Description of Non-Conformance :			
QSP	SEE ATTACHED			
QSPM				
Documents:				
P/O				
Invoice				
W/O				
Batch No.				
TSR	Root Cause: B/N'S B46939 & B46940 WERE RE-STOCKED.			
Drawing	MAYBE THE D2565-211 WERE OMITTED DURING PROCESS?			
Forward to Director, Quality Assurance on completion of Section A				
DQA: Section B: Indicate who is responsible for creating C/A, and a completion date. Section C: Indicate who will verify completion of C/A.				
Section B Corrective Action		Responsible for Investigation/CA: L. LACELLE To be done by: 11.06.30		
No	Initial	Action Description	Responsible Due date Sign/Date	
1	MLB	ISSUE RAII1234 FOR D3165-1 TO RETURN TO DAS	MLB 11.05.27	J. 11.05.27
2	MLB	ISSUE NO CHARGE FOR QTY(2) D2565-211	MLB 11.05.27	
3	MLB	INVESTIGATE / ENSURE D2565-211 IS INCLUDED IN RATINGS OF D205-633-023/-024	LL 11.06.03	
			MLDD	11.06.26
Preventive Action Required: NO YES # _____			Fault Category:	
Section C Verification of C/A		Responsible for Verification of CA: _____		
No	Verification Method	Sign	Date	
			Forward to DQA on Completion of Verification	
			DQA: _____	
			Date: _____	
QA Purposes only		N/C Closed	Date	

5.2 D205-633-021/-022/-023/-024/-025/-026 Heli-Access Step
(Simplex Model 304 Fire Attack Tank Compatible)

QTY -021	QTY -022	QTY -023	QTY -024	QTY -025	QTY -026	Part Number	Description
X						D205-633-021	Heli-Access-Step™ (LH), High Gear
	X					D205-633-022	Heli-Access-Step™ (RH), High Gear
		X				D205-633-023	Heli-Access-Step™ (LH), Extended High Gear (31")
			X			D205-633-024	Heli-Access-Step™ (RH), Extended High Gear (31")
				X		D205-633-025	Heli-Access-Step™ (LH), Extended High Gear (39")
					X	D205-633-026	Heli-Access-Step™ (RH), Extended High Gear (39")
4	4	4	4	4	4	D2022-101	SPACER
2	2	2	2	2	2	D2022-103	SPACER
				1	1	D2562-005	STRUT
1	1					D2562-011	STRUT
		1	1			D2562-013	STRUT
1		1		1		D2563	WELDMENT ASSEMBLY
1	1					D2565-101	STRUT
1	1					D2565-103	STRUT
1	1					D2565-105	STRUT
1	1					D2565-107	STRUT
1	1					D2565-109	STRUT
*1	*1					D2565-111	STRUT
		1	1			D2565-201	STRUT
		1	1			D2565-203	STRUT
		1	1			D2565-205	STRUT
		1	1			D2565-207	STRUT
		1	1			D2565-209	STRUT
		*1	*1			D2565-211	STRUT
				1	1	D2565-301	STRUT
				1	1	D2565-303	STRUT
				1	1	D2565-305	STRUT
				1	1	D2565-307	STRUT
				1	1	D2565-309	STRUT
				*1	*1	D3165-1	SUPPORT ARM
1	1					D3437-041	AFT STRUT ASSEMBLY
		1	1			D3437-043	AFT STRUT ASSEMBLY
				1	1	D3437-045	AFT STRUT ASSEMBLY
	1		1		1	D3438-042	WELDMENT ASSEMBLY
1	1	1	1	1	1	AN4-5A	BOLT
4	4	3	3	3	3	AN4-6A	BOLT
1	1	1	1	1	1	AN4-7A	BOLT
1	1					AN4-11A	BOLT
		1	1	1	1	AN4-12A	BOLT
1	1	1	1	1	1	AN4-14A	BOLT
1	1	1	1	1	1	AN44-7A	EYEBOLT
1	1	1	1	1	1	AN5-14A	BOLT
16	16	14	14	14	14	AN960JD416	WASHER
3	3	3	3	3	3	AN960JD516	WASHER
8	8	7	7	7	7	MS21042L4	NUT (or MS21042-4)
2	2	2	2	2	2	MS21042L5	NUT (or MS21042-5)

* ONLY INSTALLED IF TANK IS REMOVED

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Revision: B

Date: 07.08.21